

# Noble Max Smith Major Refurbishment

## Track record 2012

**Location of project**

USA

**Project owner**

Noble Drilling

**Fabricator**

Signal Shipyard

**Applicator**

Signal and Cypress Bayou (sub-contractor)

**ISO12944 environment**

C5-M

**Products/system used**

Area 1 - Hull above 24m (79') waterline  
& underside main deck

Intershield® 300V @ 150 - 200µm (6 - 8 mils)

Intershield® 300V @ S/C - B/S

Intershield® 300V @ 150 - 200µm (6 - 8 mils)

Interfine® 878 @ 50 - 75µm (2 - 3 mils)

Area 2 - Hull below 24m (79') waterline

Interzone® 954 @ S/C sprayed

Interzone® 954 @ 250 - 300µm (10-12 mils)

Interzone® 954 @ 250 - 300µm (10-12 mils)

Area 3 - Heliport deck

Intergard® 251 @ 50 - 100µm (2-4 mils)

Interzone® 505 with 7754D non-slip

aggregate @ 250 - 300µm (10-12 mils)

Interfine® 878 @ 50 - 100µm (2-4 mils)

**Surface preparation**

SSPC-S10 and UHP

**Total area**

37,220 m<sup>2</sup> (400,600 ft<sup>2</sup>) total job

