

Alkyd

PRODUCT DESCRIPTION

A one component, fast drying, high performance, phosphate and heavy metal free alkyd primer.

INTENDED USES

Primarily intended for use as a temporary protective coating on steel components that will later be subject to high temperatures (e.g. boiler components). Quick drying properties make it equally suitable for use at new construction in the fabrication shop.

PRACTICAL INFORMATION FOR INTERPRIME 1061

Colour	Red, Off White			
Gloss Level	Matt			
Volume Solids	45% ± 3% (depends on colour)			
Typical Thickness	50-75 microns (2-3 mils) dry equivalent to 111-167 microns (4.4-6.7 mils) wet			
Theoretical Coverage	9 m ² /litre at 50 microns d.f.t and stated volume solids 361 sq.ft/US gallon at 2 mils d.f.t and stated volume solids			
Practical Coverage	Allow appropriate loss factors			
Method of Application	Airless Spray, Roller, Air Spray, Brush			
Drying Time	Overcoating interval with self			
Temperature	Touch Dry	Hard Dry	<i>Minimum</i>	<i>Maximum</i>
5°C (41°F)	60 minutes	4 hours	3 hours	Extended ¹
15°C (59°F)	45 minutes	2.5 hours	2 hours	Extended ¹
25°C (77°F)	30 minutes	2 hours	60 minutes	Extended ¹
40°C (104°F)	20 minutes	60 minutes	30 minutes	Extended ¹

¹ See International Protective Coatings Definitions and Abbreviations

REGULATORY DATA

Flash Point (Typical)	40°C (104°F)		
Product Weight	1.32 kg/l (11.0 lb/gal)		
VOC	4.14 lb/gal (497 g/l)	EPA Method 24	

See Product Characteristics section for further details

Protective Coatings

Alkyd

SURFACE PREPARATION

All surfaces to be coated should be clean, dry and free from contamination. Prior to paint application all surfaces should be assessed and treated in accordance with ISO 8504:2000. Accumulated dirt and soluble salts must be removed by fresh water washing.

Oil or grease should be removed in accordance with SSPC-SP1 solvent cleaning.

Abrasive Blast Cleaning

Abrasive blast clean to Sa2½ (ISO 8501-1:2007) or SSPC-SP6. If oxidation has occurred between blasting and application of Interprime 1061, the surface should be reblasted to the specified visual standard.

Surface defects revealed by the blast cleaning process should be ground, filled, or treated in the appropriate manner.

Interprime 1061 is suitable for application to blast cleaned surfaces which were initially to the above standard but have been allowed to deteriorate under good shop conditions for up to 7-10 days. The surface may deteriorate to Sa2 standard but must be free from loose powdery deposits.

Maintenance and Site Touch-up

The product is designed for application to surfaces prepared to St2 (ISO 8501-1:2007) or SSPC SP2. When using power tools care should be taken to avoid surface polishing. The product may also be applied to surfaces which have been brush blasted to Sa1 (ISO 8501-1:2007) or SSPC-SP7. On poor surfaces, brush application will aid performance.

APPLICATION

Mixing	This material is a one component coating and should always be mixed thoroughly with a power agitator before application.	
Airless Spray	Recommended	Tip Range 0.43-0.53 mm (17-21 thou) Total output fluid pressure at spray tip not less than 176 kg/cm ² (2503 p.s.i.)
Air Spray (Conventional)	Recommended	Use suitable proprietary equipment
Brush	Suitable - Touch up and small areas only	Typically 40-50 microns (1.6-2.0 mils) can be achieved
Roller	Suitable - Touch up and small areas only	Typically 40-50 microns (1.6-2.0 mils) can be achieved
Thinner	International GTA007	Do not thin more than allowed by local environmental legislation
Cleaner	International GTA007	
Work Stoppages	Do not allow material to remain in hoses, gun or spray equipment. Thoroughly flush all equipment with International GTA007. Partially filled containers may show surface skinning and/or a viscosity increase of the material after storage.	
Clean Up	Clean all equipment immediately after use with International GTA007. It is good working practice to periodically flush out spray equipment during the course of the working day. Frequency of cleaning will depend upon amount sprayed, temperature and elapsed time, including any delays.	
	All surplus materials and empty containers should be disposed of in accordance with appropriate regional regulations/legislation.	

Alkyd

PRODUCT CHARACTERISTICS

Anti-corrosive performance on hand prepared steel is related directly to both the degree of surface preparation and the dry film thickness of the system applied.

In order to ensure good long-term anti-corrosive performance, it is important to achieve a minimum system dry film thickness of 150 microns (6 mils) by application of multi-coats over hand prepared steel. For temporary protection of steel components, 50-75 microns (2-3 mils) is adequate.

This product is not intended for use in aggressive, corrosive environments, or on heavily pitted or contaminated steel.

Interprime 1061 is not suitable for immersion.

Note: VOC values are typical and are provided for guidance purpose only. These may be subject to variation depending on factors such as differences in colour and normal manufacturing tolerances.

Low molecular weight reactive additives, which will form part of the film during normal ambient cure conditions, will also affect VOC values determined using EPA Method 24.

SYSTEMS COMPATIBILITY

Interprime 1061 is intended for use as a single product system and as such, should not be overcoated with any other product.

Alkyd

ADDITIONAL INFORMATION

Further information regarding industry standards, terms and abbreviations used in this data sheet can be found in the following documents available at www.international-pc.com:

- Definitions & Abbreviations
- Surface Preparation
- Paint Application
- Theoretical & Practical Coverage

Individual copies of these information sections are available upon request.

SAFETY PRECAUTIONS

This product is intended for use only by professional applicators in industrial situations in accordance with the advice given on this sheet, the Material Safety Data Sheet and the container(s), and should not be used without reference to the Material Safety Data Sheet (MSDS) which International Protective Coatings has provided to its customers.

All work involving the application and use of this product should be performed in compliance with all relevant national, Health, Safety & Environmental standards and regulations.

In the event welding or flame cutting is performed on metal coated with this product, dust and fumes will be emitted which will require the use of appropriate personal protective equipment and adequate local exhaust ventilation.

If in doubt regarding the suitability of use of this product, consult International Protective Coatings for further advice.

PACK SIZE	Unit Size	Vol	Pack
	5 US gal	5 US gal	5 US gal
For availability of other pack sizes, contact International Protective Coatings.			
SHIPPING WEIGHT (TYPICAL)	Unit Size		
	5 US gal		59.5 lb
STORAGE	Shelf Life	18 months minimum at 25°C (77°F). Subject to re-inspection thereafter. Store in dry, shaded conditions away from sources of heat and ignition.	

Important Note

The information in this data sheet is not intended to be exhaustive; any person using the product for any purpose other than that specifically recommended in this data sheet without first obtaining written confirmation from us as to the suitability of the product for the intended purpose does so at their own risk. All advice given or statements made about the product (whether in this data sheet or otherwise) is correct to the best of our knowledge but we have no control over the quality or the condition of the substrate or the many factors affecting the use and application of the product. Therefore, unless we specifically agree in writing to do so, we do not accept any liability at all for the performance of the product or for (subject to the maximum extent permitted by law) any loss or damage arising out of the use of the product. We hereby disclaim any warranties or representations, express or implied, by operation of law or otherwise, including, without limitation, any implied warranty of merchantability or fitness for a particular purpose. All products supplied and technical advice given are subject to our Conditions of Sale. You should request a copy of this document and review it carefully. The information contained in this data sheet is liable to modification from time to time in the light of experience and our policy of continuous development. It is the user's responsibility to check with their local representative that this data sheet is current prior to using the product.

This Technical Data Sheet is available on our website at www.international-marine.com or www.international-pc.com, and should be the same as this document. Should there be any discrepancies between this document and the version of the Technical Data Sheet that appears on the website, then the version on the website will take precedence.

Copyright © AkzoNobel, 05/02/2015.

All trademarks mentioned in this publication are owned by, or licensed to, the AkzoNobel group of companies.

www.international-pc.com