

# SAFETY DATA SHEET

## Interline 925 Solvent Free Epoxy

### Section 1. Identification

Interline 925 Solvent Free Epoxy : GHS product identifier  
 THA123 : Product code

Identified uses	
Professional application of coatings and inks	
Uses advised against	Reason
All Other Uses	

AkzoNobel Saudi Arabia Ltd. : Supplier's details  
 PO Box 37  
 Dammam 31411  
 Saudi Arabia

Tel: +966 3 812 1044 Fax: +966 3 812 1169

+966 3 812 1044 : Emergency telephone number (with hours of operation)  
 +966 55 388 0087 : National advisory body/ Poison Centre (For use only by licensed medical professionals.)  
 sdsfellinguk@akzonobel.com : e-mail address of person responsible for this SDS

### Section 2. Hazards identification

SKIN CORROSION/IRRITATION - Category 2 : Classification of the substance or mixture  
 SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2A  
 SKIN SENSITIZATION - Category 1  
 LONG-TERM AQUATIC HAZARD - Category 2

#### GHS label elements



: Hazard pictograms

Warning : Signal word  
 Causes serious eye irritation. : Hazard statements  
 Causes skin irritation.  
 May cause an allergic skin reaction.  
 Toxic to aquatic life with long lasting effects.

#### Precautionary statements

Wear protective gloves. Wear eye or face protection. Avoid release to the environment. Avoid breathing vapour. Wash hands thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. : Prevention

## Section 2. Hazards identification

Collect spillage. IF ON SKIN: Wash with plenty of soap and water. Take off contaminated clothing and wash it before reuse. If skin irritation or rash occurs: Get medical attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical attention.	: Response
Not applicable.	: Storage
Dispose of contents and container in accordance with all local, regional, national and international regulations.	: Disposal
Wear appropriate respirator when ventilation is inadequate.	: Supplemental label elements
None known.	: Other hazards which do not result in classification

## Section 3. Composition/information on ingredients

Mixture : Substance/mixture

Classification	CAS number	% by weight	Ingredient name
Skin Irrit. 2, H315 Eye Irrit. 2A, H319 Skin Sens. 1, H317 Aquatic Chronic 2, H411	25068-38-6	≥25 - ≤50	reaction product: bisphenol-A-(epichlorhydrin); epoxy resin
Skin Irrit. 2, H315 Eye Irrit. 2A, H319 Skin Sens. 1, H317 Aquatic Chronic 2, H411	68081-84-5	≥10 - ≤25	Oxirane, mono[(C10-16-alkyloxy)methyl] derivs.
Acute Tox. 4, H302 Acute Tox. 4, H332	100-51-6	≤3	benzyl alcohol
Flam. Liq. 3, H226 Acute Tox. 4, H302 Acute Tox. 4, H332 Skin Irrit. 3, H316 Eye Irrit. 2A, H319 Aquatic Acute 3, H402	108-94-1	≤3	cyclohexanone

**There are no ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.**

**Occupational exposure limits, if available, are listed in Section 8.**

## Section 4. First aid measures

### Description of necessary first aid measures

Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.	: Eye contact
Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention if adverse health effects persist or are severe. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.	: Inhalation

## Section 4. First aid measures

Wash with plenty of soap and water. Remove contaminated clothing and shoes. : **Skin contact**  
 Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Get medical attention. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.

Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention if adverse health effects persist or are severe. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. : **Ingestion**

### Most important symptoms/effects, acute and delayed

#### Potential acute health effects

Causes serious eye irritation. : **Eye contact**  
 No known significant effects or critical hazards. : **Inhalation**  
 Causes skin irritation. May cause an allergic skin reaction. : **Skin contact**  
 Irritating to mouth, throat and stomach. : **Ingestion**

#### Over-exposure signs/symptoms

Adverse symptoms may include the following: : **Eye contact**  
 pain or irritation  
 watering  
 redness  
 Adverse symptoms may include the following: : **Inhalation**  
 headache  
 drowsiness/fatigue  
 dizziness/vertigo  
 muscle weakness  
 unconsciousness  
 Adverse symptoms may include the following: : **Skin contact**  
 irritation  
 redness  
 No specific data. : **Ingestion**

### Indication of immediate medical attention and special treatment needed, if necessary

Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled. : **Notes to physician**  
 No specific treatment. : **Specific treatments**  
 No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. : **Protection of first-aiders**  
 Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

**See toxicological information (Section 11)**

## Section 5. Firefighting measures

### Extinguishing media

Use an extinguishing agent suitable for the surrounding fire.

: Suitable extinguishing media

None known.

: Unsuitable extinguishing media

In a fire or if heated, a pressure increase will occur and the container may burst. This material is toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

: Specific hazards arising from the chemical

Decomposition products may include the following materials:

carbon dioxide  
carbon monoxide  
sulfur oxides  
metal oxide/oxides

: Hazardous thermal decomposition products

Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

: Special protective actions for fire-fighters

Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

: Special protective equipment for fire-fighters

## Section 6. Accidental release measures

### Personal precautions, protective equipment and emergency procedures

No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Avoid breathing vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

: For non-emergency personnel

If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

: For emergency responders

Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.

: Environmental precautions

### Methods and material for containment and cleaning up

Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

: Small spill

Stop leak if without risk. Move containers from spill area. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilt product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

: Large spill

## Section 7. Handling and storage

### Precautions for safe handling

Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapour or mist. Avoid release to the environment. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container. Dry sanding, flame cutting and/or welding of the dry paint film will give rise to dust and/or hazardous fumes. Wet sanding/flattening should be used wherever possible. If exposure cannot be avoided by the provision of local exhaust ventilation, suitable respiratory protective equipment should be used.

: **Protective measures**

Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

: **Advice on general occupational hygiene**

Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Vapours are heavier than air and may spread along floors. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination.

: **Conditions for safe storage, including any incompatibilities**

## Section 8. Exposure controls/personal protection

### Control parameters

### Occupational exposure limits

Exposure limits	Ingredient name
<b>ACGIH TLV (United States, 3/2015). Absorbed through skin.</b> STEL: 50 ppm 15 minutes. TWA: 20 ppm 8 hours.	cyclohexanone

Good general ventilation should be sufficient to control worker exposure to airborne contaminants.

: **Appropriate engineering controls**

Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

: **Environmental exposure controls**

### Individual protection measures

Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

: **Hygiene measures**

Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.

: **Eye/face protection**

### Skin protection

## Section 8. Exposure controls/personal protection

Use chemical resistant gloves classified under Standard EN 374: Protective gloves against chemicals and micro-organisms. Recommended: Viton® or Nitrile gloves. When prolonged or frequently repeated contact may occur, a glove with a protection class of 6 (breakthrough time greater than 480 minutes according to EN 374) is recommended. When only brief contact is expected, a glove with a protection class of 2 or higher (breakthrough time greater than 30 minutes according to EN 374) is recommended. The user must check that the final choice of type of glove selected for handling this product is the most appropriate and takes into account the particular conditions of use, as included in the user's risk assessment. NOTICE: The selection of a specific glove for a particular application and duration of use in a workplace should also take into account all relevant workplace factors such as, but not limited to: Other chemicals which may be handled, physical requirements (cut/puncture protection, dexterity, thermal protection), potential body reactions to glove materials, as well as the instructions/specifications provided by the glove supplier. Barrier creams may help to protect the exposed areas of the skin but should not be applied once exposure has occurred.

: **Hand protection**

Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

: **Body protection**

Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

: **Other skin protection**

Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

: **Respiratory protection**

## Section 9. Physical and chemical properties

### Appearance

Liquid.

: **Physical state**

White.

: **Colour**

Solvent.

: **Odour**

Not available.

: **Odour threshold**

Not applicable.

: **pH**

Not available.

: **Melting point**

Not available.

: **Boiling point**

Closed cup: 101°C (213.8°F)

: **Flash point**

Not available.

: **Evaporation rate**

Not available.

: **Flammability (solid, gas)**

Not available.

: **Lower and upper explosive (flammable) limits**

Not available.

: **Vapour pressure**

Not available.

: **Vapour density**

1.41

: **Relative density**

Insoluble in the following materials: cold water.

: **Solubility**

Not available.

: **Partition coefficient: n-octanol/water**

Not available.

: **Auto-ignition temperature**

Not available.

: **Decomposition temperature**

Kinematic (room temperature): 1414 mm<sup>2</sup>/s (1414 cSt)

: **Viscosity**



## Section 10. Stability and reactivity

No specific test data related to reactivity available for this product or its ingredients.	: <b>Reactivity</b>
The product is stable.	: <b>Chemical stability</b>
Under normal conditions of storage and use, hazardous reactions will not occur.	: <b>Possibility of hazardous reactions</b>
No specific data.	: <b>Conditions to avoid</b>
No specific data.	: <b>Incompatible materials</b>
Under normal conditions of storage and use, hazardous decomposition products should not be produced.	: <b>Hazardous decomposition products</b>

## Section 11. Toxicological information

### Information on toxicological effects

#### Acute toxicity

Exposure	Dose	Species	Result	Product/ingredient name
4 hours	>4178 mg/l	Rat	LC50 Inhalation Vapour	benzyl alcohol
-	2000 mg/kg	Rabbit	LD50 Dermal	
-	1620 mg/kg	Rat	LD50 Oral	cyclohexanone
4 hours	8000 ppm	Rat	LC50 Inhalation Gas.	
-	1800 mg/kg	Rat	LD50 Oral	

#### Irritation/Corrosion

Observation	Exposure	Score	Species	Result	Product/ingredient name
-	100 milligrams	-	Rabbit	Eyes - Mild irritant	reaction product: bisphenol-A-(epichlorhydrin); epoxy resin
-	24 hours 20 milligrams	-	Rabbit	Eyes - Moderate irritant	
-	24 hours 5 milligrams	-	Rabbit	Eyes - Severe irritant	
-	24 hours 500 microliters	-	Rabbit	Skin - Moderate irritant	
-	24 hours 2 milligrams	-	Rabbit	Skin - Severe irritant	
-	48 hours 16 milligrams	-	Man	Skin - Mild irritant	benzyl alcohol
-	100 Percent	-	Pig	Skin - Moderate irritant	cyclohexanone
-	24 hours 100 milligrams	-	Rabbit	Skin - Moderate irritant	
-	24 hours 250 Micrograms	-	Rabbit	Eyes - Severe irritant	
-	20 milligrams	-	Rabbit	Eyes - Severe irritant	
-	48 hours 50 Percent	-	Human	Skin - Mild irritant	
-	500 milligrams	-	Rabbit	Skin - Mild irritant	

#### Sensitisation

Not available.

#### Mutagenicity

Not available.

#### Carcinogenicity

## Section 11. Toxicological information

Not available.

**Reproductive toxicity**

Not available.

**Teratogenicity**

Not available.

**Specific target organ toxicity (single exposure)**

Not available.

**Specific target organ toxicity (repeated exposure)**

Not available.

**Aspiration hazard**

Not available.

Not available.

: Information on likely routes of exposure

**Potential acute health effects**

Causes serious eye irritation.

: Eye contact

No known significant effects or critical hazards.

: Inhalation

Causes skin irritation. May cause an allergic skin reaction.

: Skin contact

Irritating to mouth, throat and stomach.

: Ingestion

**Symptoms related to the physical, chemical and toxicological characteristics**

Adverse symptoms may include the following:

pain or irritation

watering

redness

: Eye contact

Adverse symptoms may include the following:

headache

drowsiness/fatigue

dizziness/vertigo

muscle weakness

unconsciousness

: Inhalation

Adverse symptoms may include the following:

irritation

redness

: Skin contact

No specific data.

: Ingestion

**Delayed and immediate effects as well as chronic effects from short and long-term exposure**

**Short term exposure**

Not available.

: Potential immediate effects

Not available.

: Potential delayed effects

**Long term exposure**

Not available.

: Potential immediate effects

Not available.

: Potential delayed effects

**Potential chronic health effects**

Not available.



## Section 11. Toxicological information

Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.	: <b>General</b>
No known significant effects or critical hazards.	: <b>Carcinogenicity</b>
No known significant effects or critical hazards.	: <b>Mutagenicity</b>
No known significant effects or critical hazards.	: <b>Teratogenicity</b>
No known significant effects or critical hazards.	: <b>Developmental effects</b>
No known significant effects or critical hazards.	: <b>Fertility effects</b>

### Numerical measures of toxicity

#### Acute toxicity estimates

ATE value	Route
28549.4 mg/kg 781509.5 ppm 749.8 mg/l	Oral Inhalation (gases) Inhalation (vapours)

## Section 12. Ecological information

### Toxicity

Exposure	Species	Result	Product/ingredient name
72 hours	Algae - Chlamydomonas reinhardtii - Exponential growth phase	Acute EC50 32.9 mg/l Fresh water	cyclohexanone
96 hours	Fish - Pimephales promelas	Acute LC50 630000 µg/l Fresh water	
72 hours	Algae - Chlamydomonas reinhardtii - Exponential growth phase	Chronic EC10 3.56 mg/l Fresh water	

### Persistence and degradability

Biodegradability	Photolysis	Aquatic half-life	Product/ingredient name
Not readily	-	-	reaction product: bisphenol-A-(epichlorhydrin); epoxy resin

### Bioaccumulative potential

Potential	BCF	LogP <sub>ow</sub>	Product/ingredient name
low	-	2.64 to 3.78	reaction product: bisphenol-A-(epichlorhydrin); epoxy resin
low	-	0.87	benzyl alcohol
low	-	0.86	cyclohexanone

### Mobility in soil

Not available.	: <b>Soil/water partition coefficient (K<sub>oc</sub>)</b>
No known significant effects or critical hazards.	: <b>Other adverse effects</b>

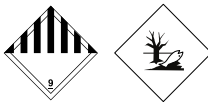
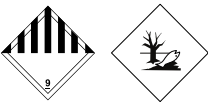
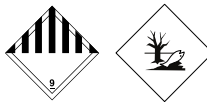
## Section 13. Disposal considerations

The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.

Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spill material and runoff and contact with soil, waterways, drains and sewers.

: Disposal methods

## Section 14. Transport information

IATA	IMDG	UN	
UN3082	UN3082	UN3082	UN number
ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (reaction product: bisphenol-A-(epichlorhydrin); epoxy resin, Oxirane, mono[(C10-16-alkyloxy)methyl] derivs.)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (reaction product: bisphenol-A-(epichlorhydrin); epoxy resin, Oxirane, mono[(C10-16-alkyloxy)methyl] derivs.). Marine pollutant	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (reaction product: bisphenol-A-(epichlorhydrin); epoxy resin, Oxirane, mono[(C10-16-alkyloxy)methyl] derivs.)	UN proper shipping name
9 	9 	9 	Transport hazard class(es)
III	III	III	Packing group
Yes.	Yes.	Yes.	Environmental hazards
This product is not regulated as a dangerous good when transported in sizes of ≤5 L or ≤5 kg, provided the packagings meet the general provisions of 5.0.2.4.1, 5.0.2.6.1.1 and 5.0.2.8.	This product is not regulated as a dangerous good when transported in sizes of ≤5 L or ≤5 kg, provided the packagings meet the general provisions of 4.1.1.1, 4.1.1.2 and 4.1.1.4 to 4.1.1.8.	This product is not regulated as a dangerous good when transported in sizes of ≤5 L or ≤5 kg, provided the packagings meet the general provisions of 4.1.1.1, 4.1.1.2 and 4.1.1.4 to 4.1.1.8.	Additional information

Not applicable.

: IMDG Code Segregation group

**Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

: Special precautions for user

Not available.

: Transport in bulk according to Annex II of Marpol and the IBC Code

## Section 15. Regulatory information

No known specific national and/or regional regulations applicable to this product (including its ingredients).

: **Safety, health and environmental regulations specific for the product**

## Section 16. Other information

### Justification

Justification	Classification
Calculation method	Skin Irrit. 2, H315
Calculation method	Eye Irrit. 2A, H319
Calculation method	Skin Sens. 1, H317
Calculation method	Aquatic Chronic 2, H411

### History

31/03/2017

: **Date of printing**

31/03/2017

: **Date of issue/Date of revision**

02/06/2016

: **Date of previous issue**

3

: **Version**

ATE = Acute Toxicity Estimate

: **Key to abbreviations**

BCF = Bioconcentration Factor

GHS = Globally Harmonized System of Classification and Labelling of Chemicals

IATA = International Air Transport Association

IBC = Intermediate Bulk Container

IMDG = International Maritime Dangerous Goods

LogPow = logarithm of the octanol/water partition coefficient

MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)

UN = United Nations

Not available.

: **References**

**Indicates information that has changed from previously issued version.**

### Notice to reader

**IMPORTANT NOTE:** the information contained in this data sheet (as may be amended from time to time) is not intended to be exhaustive and is presented in good faith and believed to be correct as of the date on which it is prepared. It is the user's responsibility to verify that this data sheet is current prior to using the product to which it relates.

Persons using the information must make their own determinations as to the suitability of the relevant product for their purposes prior to use. Where those purposes are other than as specifically recommended in this safety data sheet, then the user uses the product at their own risk.

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