

## Alkyd

### PRODUCT DESCRIPTION

A one component, fast drying, high performance, universal alkyd primer.

### INTENDED USES

Suitable for use in construction and for prefabricating building components, purlins and other sections.

Quick drying properties make it equally suitable for use at new construction in the fabrication shop.

### PRACTICAL INFORMATION FOR INTERPRIME 1018

<b>Colour</b>	Grey, Red Oxide			
<b>Gloss Level</b>	Matt			
<b>Volume Solids</b>	40%			
<b>Typical Thickness</b>	25-35 microns (1-1.4 mils) dry equivalent to 63-88 microns (2.5-3.5 mils) wet			
<b>Theoretical Coverage</b>	16 m <sup>2</sup> /litre at 25 microns d.f.t and stated volume solids 642 sq.ft/US gallon at 1 mils d.f.t and stated volume solids			
<b>Practical Coverage</b>	Allow appropriate loss factors			
<b>Method of Application</b>	Roller, Brush, Conventional Spray			
<b>Drying Time</b>	Overcoating Interval with recommended topcoats			
<b>Temperature</b>	<b>Touch Dry</b>	<b>Hard Dry</b>	<i>Minimum</i>	<i>Maximum</i>
25°C (77°F)	6 minutes	12 hours	10 hours	Extended
40°C (104°F)	5 minutes	8 hours	8 hours	Extended

### REGULATORY DATA

<b>Flash Point (Typical)</b>	Part A 30°C (86°F)		
<b>Product Weight</b>	1.29 kg/l (10.8 lb/gal)		
<b>VOC</b>	529 g/lit	Calculated	

See Product Characteristics section for further details

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### SURFACE PREPARATION

The performance of this product will depend upon the degree of surface preparation. The surface to be coated should be clean, dry and free from contamination. Prior to paint application, all surfaces should be assessed and treated in accordance with ISO 8504:2000.

Accumulated dirt and soluble salts must be removed. Dry bristle brushing will normally be adequate for accumulated dirt. Soluble salts should be removed by fresh water washing.

Oil or grease should be removed in accordance with SSPC-SP1 solvent cleaning.

### Abrasive Blast Cleaning

Abrasive blast clean to Sa2½ (ISO 8501-1:2007) or SSPC-SP6.

Surface defects revealed by the blast cleaning process should be ground, filled, or treated in the appropriate manner.

Interprime 1018 is suitable for application to blast cleaned surfaces which were initially to the above standard but have been allowed to deteriorate under good shop conditions for up to 7-10 days. The surface may deteriorate to Sa2 standard but must be free from loose powdery deposits.

### Maintenance and Site Touch-up

The product is designed for application to surfaces prepared to St2 (ISO 8501-1:2007) or SSPC-SP2. When using power tools care should be taken to avoid surface polishing. The product may also be applied to surfaces which have been brush blasted to Sa1 (ISO 8501-1:2007) or SSPC-SP7. On poor surfaces brush application will assist performance.

### APPLICATION

<b>Mixing</b>	This material is a one component coating and should always be mixed thoroughly with a power agitator before application.		
<b>Mix Ratio</b>	Not applicable		
<b>Air Spray (Conventional)</b>	Recommended	Gun Air Cap Fluid Tip	DeVilbiss MBC or JGA 704 or 765 E
<b>Brush</b>	Suitable	Typically 20-25 microns (0.8-1.0 mils) can be achieved	
<b>Roller</b>	Suitable	Typically 20-25 microns (0.8-1.0 mils) can be achieved	
<b>Thinner</b>	International GTA007	Do not thin more than allowed by local environmental legislation	
<b>Cleaner</b>	International GTA007		
<b>Work Stoppages</b>	Thoroughly flush all equipment with International GTA007. All unused material should be stored in tightly closed containers. Partially filled containers may show surface skinning and/or a viscosity increase of the material after storage. Material should be filtered prior to use.		
<b>Clean Up</b>	Clean all equipment immediately after use with International GTA007. It is good working practice to periodically flush out spray equipment during the course of the working day. Frequency of cleaning will depend upon amount sprayed, temperature and elapsed time, including any delays.		
	All surplus materials and empty containers should be disposed of in accordance with appropriate regional regulations/legislation.		

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### PRODUCT CHARACTERISTICS

Anti-corrosive performance on hand prepared steel is related directly to both the degree of surface preparation and the dry film thickness of the system applied.

When overcoating after weathering or ageing, ensure the coating is fully cleaned to remove all surface contamination such as oil, grease, salt crystals and traffic fumes.

This product must only be thinned using the recommended International thinners.

Do not apply at steel temperatures below 5°C (41°F).

When applying Interprime 1018 in confined spaces ensure adequate ventilation.

This product is not intended for use in aggressive, corrosive environments, or on heavily pitted or contaminated steel.

This product is not recommended for use in immersion conditions. When severe chemical or solvent splashing is likely to occur contact International Protective Coatings for information regarding suitability.

Care should be taken to avoid over-application of Interprime 1018 as cure and subsequent performance may be affected.

Note: VOC values are typical and are provided for guidance purpose only. These may be subject to variation depending on factors such as differences in colour and normal manufacturing tolerances.

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### SYSTEMS COMPATIBILITY

The following topcoats are recommended for Interprime 1018:

Interlac 665  
Interlac 1017

For other suitable topcoats, consult International Protective Coatings.

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### ADDITIONAL INFORMATION

Further information regarding industry standards, terms and abbreviations used in this data sheet can be found in the following documents available at [www.international-pc.com](http://www.international-pc.com):

- Definitions & Abbreviations
- Surface Preparation
- Paint Application
- Theoretical & Practical Coverage

Individual copies of these information sections are available upon request.

### SAFETY PRECAUTIONS

This product is intended for use only by professional applicators in industrial situations in accordance with the advice given on this sheet, the Safety Data Sheet and the container(s), and should not be used without reference to the Safety Data Sheet (SDS).

All work involving the application and use of this product should be performed in compliance with all relevant national, Health, Safety & Environmental standards and regulations.

In the event welding or flame cutting is performed on metal coated with this product, dust and fumes will be emitted which will require the use of appropriate personal protective equipment and adequate local exhaust ventilation.

If in doubt regarding the suitability of use of this product, consult AkzoNobel for further advice.

PACK SIZE	Unit Size		
		Vol	Pack
	20 litre	20 litre	20 litre
	5 litre	5 litre	5 litre

For availability of other pack sizes, contact AkzoNobel.

SHIPPING WEIGHT (TYPICAL)	Unit Size	
	20 litre	27.6 kg
	5 litre	6.75 kg

STORAGE	Shelf Life	
		24 months minimum at 25°C (77°F). Subject to re-inspection thereafter. Store in dry, shaded conditions away from sources of heat and ignition.

### Important Note

*The information in this data sheet is not intended to be exhaustive; any person using the product for any purpose other than that specifically recommended in this data sheet without first obtaining written confirmation from us as to the suitability of the product for the intended purpose does so at their own risk. All advice given or statements made about the product (whether in this data sheet or otherwise) is correct to the best of our knowledge but we have no control over the quality or the condition of the substrate or the many factors affecting the use and application of the product. Therefore, unless we specifically agree in writing to do so, we do not accept any liability at all for the performance of the product or for (subject to the maximum extent permitted by law) any loss or damage arising out of the use of the product. We hereby disclaim any warranties or representations, express or implied, by operation of law or otherwise, including, without limitation, any implied warranty of merchantability or fitness for a particular purpose. All products supplied and technical advice given are subject to our Conditions of Sale. You should request a copy of this document and review it carefully. The information contained in this data sheet is liable to modification from time to time in the light of experience and our policy of continuous development. It is the user's responsibility to check with their local representative that this data sheet is current prior to using the product.*

*This Technical Data Sheet is available on our website at [www.international-marine.com](http://www.international-marine.com) or [www.international-pc.com](http://www.international-pc.com), and should be the same as this document. Should there be any discrepancies between this document and the version of the Technical Data Sheet that appears on the website, then the version on the website will take precedence.*

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