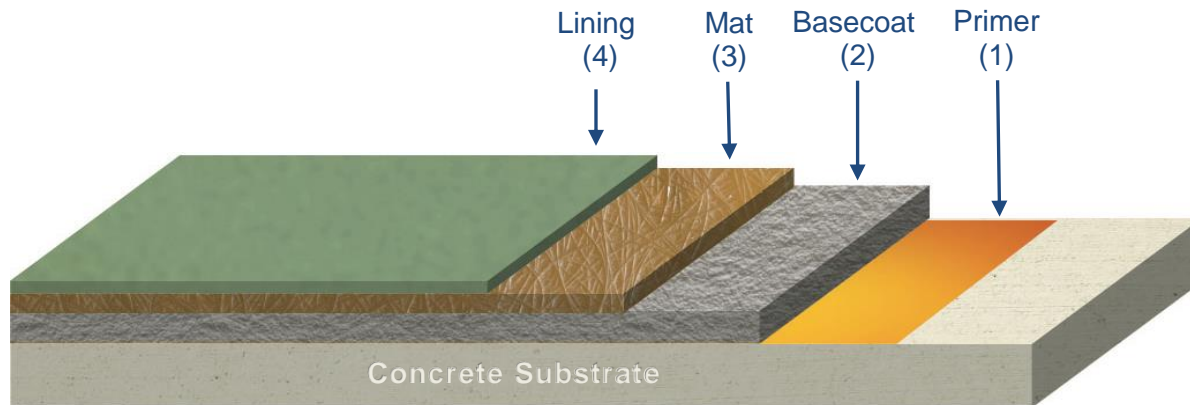






Enviroline® 2405 MR System

- Hybrid epoxy lining over a mat reinforced basecoat
- Resistant to a wide range of hydrocarbons
- Reinforced, high build for added strength, durability and dynamic crack bridging



Typical total system thickness: 2800µm (112mil)

Layer		Typical Thickness*		Component	Coverage Rate**		Application Methods
					Metric	Imperial	
1	Primer	Seal concrete		Ceilcote 680M Resin	5 m ² /litre	200 sq.ft./gal.	
2	Basecoat	1500µm	60mil	Ceilcote 800 Resin	1 m ² /litre	40 sq.ft./gal.	
				Ceilcote S1 Powder	9.3m ² per 22.65kg bag 100 sq.ft. per 50 lb. bag		
3	Reinforcement Mat	800µm	32mil	Ceilcote 800 Resin	1.2 m ² /litre	50 sq.ft./gal.	
				Ceilcote FG mat (450 gram/m ² - 1.5oz.)	Allow 10% extra		
4	Lining	500µm	20mil	Enviroline 2405	1.7 m ² /litre	70 sq.ft./gal.	

Full System details including Application Guidelines and MSDS for component products can be found at: <https://www.international-pc.com/product/enviroline-2405-mr-system>

Notes

This document is for guidance only. For further information please contact your AkzoNobel Protective Coatings Representative.

*All thicknesses given are typical and may change dependent on service conditions.

**Coverage rates are practical, for guidance only and may vary due to a number of factors.

In some secondary containment applications Ceilcote 680M can be used instead of Ceilcote 800 Coroline