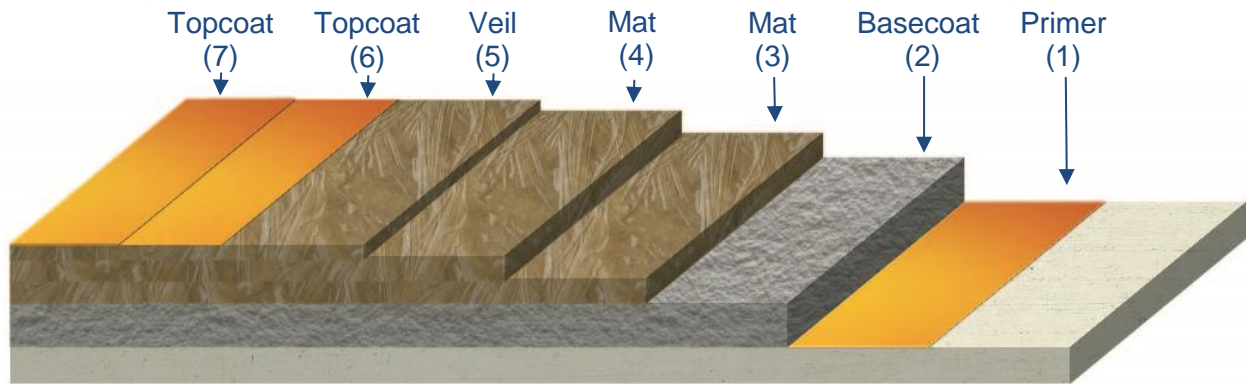








# Ceilcote® 74 Lining System

- Novolac vinyl ester lining over a mat reinforced basecoat
- Excellent chemical and temperature resistance
- Reinforced, high build for added strength, durability and dynamic crack bridging



**Typical total system thickness: 3400µm (136mil)**

Layer		Typical Thickness*		Component	Coverage Rate**		Application Methods
					Metric	Imperial	
1	Primer	Seal concrete		Ceilcote 380 Resin	5 m <sup>2</sup> /litre	200 ft <sup>2</sup> /gal.	
2	Basecoat	1500µm	60mil	Ceilcote 370HT Resin	1 m <sup>2</sup> /litre	40 ft <sup>2</sup> /gal.	
				Ceilcote S1 Powder	9.3m <sup>2</sup> per 22.65kg bag 100 sq.ft. per 50 lb. bag		
3	Reinforcement Mat	800µm	32mil	Ceilcote 370HT Resin	1.2 m <sup>2</sup> /litre	50 ft <sup>2</sup> /gal.	
				Ceilcote FG mat (450 gram/m <sup>2</sup> - 1.5oz.)	Allow 10% extra		
4	Reinforcement Mat	Repeat Layer 3					
5	Surface Veil	N/A		Ceilcote C mat (50 gram/m <sup>2</sup> - 1.5oz.)	Allow 10% extra		
6	1 <sup>st</sup> Topcoat	150µm	6mil	Ceilcote 370HT Resin	5 m <sup>2</sup> /litre	200 ft <sup>2</sup> /gal.	
7	2 <sup>nd</sup> Topcoat	150µm	6mil	Ceilcote 370HT Resin	5 m <sup>2</sup> /litre	200 ft <sup>2</sup> /gal.	
				Thin Film Cure Aid	80 m <sup>2</sup> /LT	350 yd <sup>2</sup> /gal.	

Full System details including Application Guidelines and MSDS for component products can be found at: <https://www.international-pc.com/product/ceilcote-74-lining-system>

## Notes

This document is for guidance only. For further information please contact your AkzoNobel Protective Coatings Representative.

\*All thicknesses given are typical and may change dependent on service conditions.

\*\*Coverage rates are practical, for guidance only and may vary due to a number of factors.

For some chemical environments, Layer 5 maybe replaced by Nexus veil