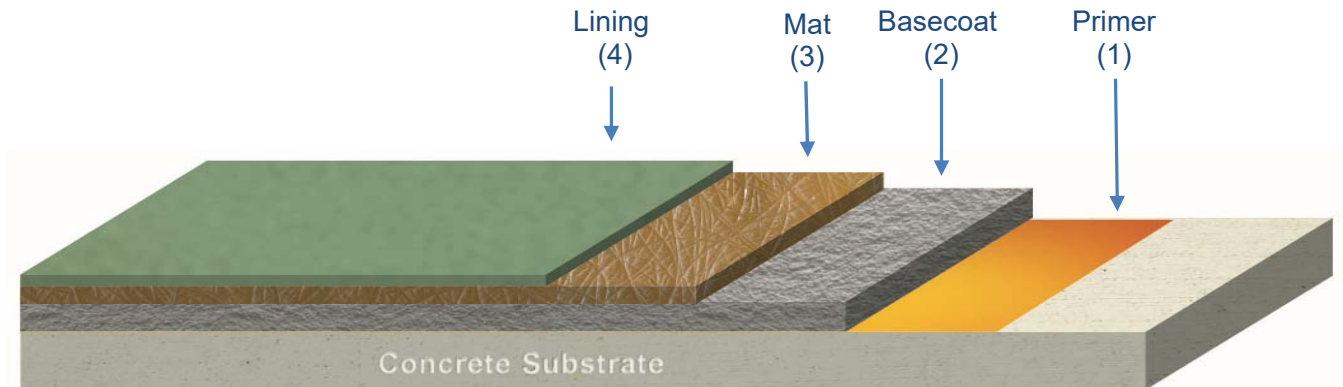






# Interline® 984 MR System

- Epoxy phenolic lining over a mat reinforced basecoat
- Resistant to a wide range of hydrocarbons
- Reinforced, high build for added strength, durability and dynamic crack bridging



**Typical total system thickness: 2700µm (108mil)**

| Layer |                   | Typical Thickness* |       | Component  | Coverage Rate**  |                 | Application Methods   |
|-------|-------------------|--------------------|-------|--|--|-----------------|---|
|       |                   |                    |       |  | Metric   | Imperial        |   |
| 1     | Primer            | Seal concrete      |       | Ceilcote 680M Resin                                | 5 m <sup>2</sup> /litre  | 200 sq.ft./gal. |  |
| 2     | Basecoat          | 1500µm             | 60mil | Ceilcote 680M Resin                                | 1 m <sup>2</sup> /litre  | 40 sq.ft./gal.  |  |
|       |                   |                    |       | Ceilcote S1 Powder                                 | 9.3m <sup>2</sup> per 22.65kg bag<br>100 sq.ft. per 50 lb. bag |                 |   |
| 3     | Reinforcement Mat | 800µm              | 32mil | Ceilcote 680M Resin                                | 1.2 m <sup>2</sup> /litre                                      | 50 sq.ft./gal.  |  |
|       |                   |                    |       | Ceilcote FG mat (450 gram/m <sup>2</sup> - 1.5oz.) | Allow 10% extra  |                 |   |
| 4     | Lining            | 400µm              | 16mil | Interline 984                                      | 2.1 m <sup>2</sup> /litre                                      | 85 sq.ft./gal.  |  |

Full System details including Application Guidelines and MSDS for component products can be found at: <https://www.international-pc.com/product/interline-984-mr-system>

## Notes

This document is for guidance only. For further information please contact your AkzoNobel Protective Coatings Representative.

\*All thicknesses given are typical and may change dependent on service conditions.

\*\*Coverage rates are practical, for guidance only and may vary due to a number of factors.

For some chemical environments, Interline 984 may be applied at a thickness of 2x300µm (2x12mil) instead of 1x400µm (1x16mil).