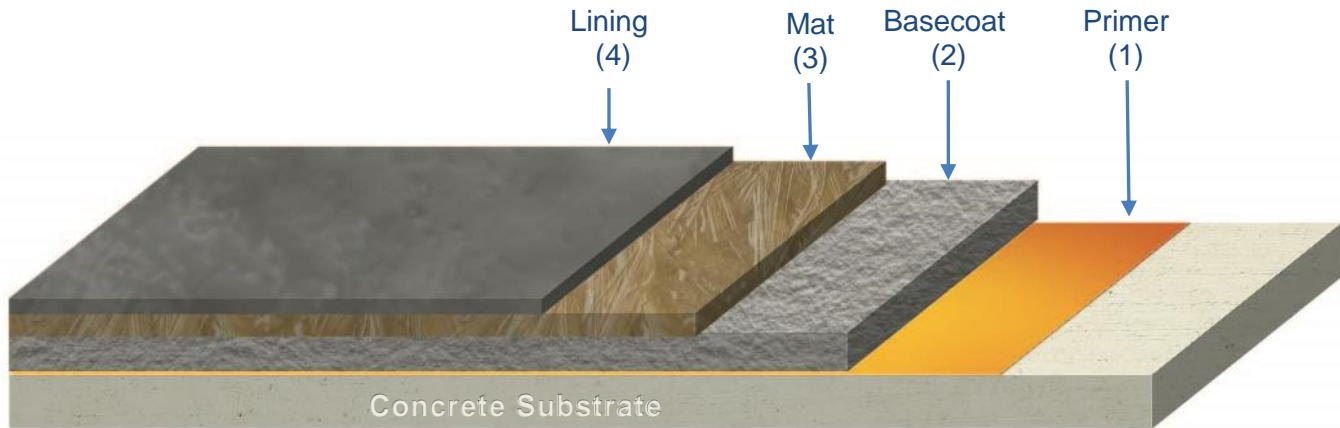






Ceilcote® 242 MR Flakeline System

- Flake filled vinyl ester lining over a mat reinforced basecoat
- Excellent chemical resistance
- Reinforced, high build for added strength, durability and dynamic crack bridging



Typical total system thickness: 2800µm (112mil)

| Layer | | Typical Thickness* | | Component | Coverage Rate** | | Application Methods |
|-------|-------------------|--------------------|-------|--|--|-----------------|---|
| | | | | | Metric | Imperial | |
| 1 | Primer | Seal concrete | | Ceilcote 380 Resin | 5 m ² /litre | 200 sq.ft./gal. |  |
| 2 | Basecoat | 1500µm | 60mil | Ceilcote 380 Resin | 1 m ² /litre | 40 sq.ft./gal. |  |
| | | | | Ceilcote S1 Powder | 9.3m ² per 22.65kg bag 100 sq.ft. per 50 lb. bag | | |
| 3 | Reinforcement Mat | 800µm | 32mil | Ceilcote 380 Resin | 1.2 m ² /litre | 50 sq.ft./gal. |  |
| | | | | Ceilcote FG mat (450 gram/m ² - 1.5oz.) | Allow 10% extra | | |
| 4 | Lining*** | 500µm | 20mil | Ceilcote 242 Flakeline | 1.5 m ² /litre | 60 sq.ft./gal. |  |

Full System details including Application Guidelines and MSDS for component products can be found at: <https://www.international-pc.com/product/ceilcote-242-mr-flakeline-system>

Notes

This document is for guidance only. For further information please contact your AkzoNobel Protective Coatings Representative.

*All thicknesses given are typical and may change dependent on service conditions.

**All coverage rates are practical, for guidance only and may vary due to a number of factors

***For some chemical environments, Ceilcote 242 may be applied at a thickness of 2x400µm (2x16mil).