1. Product and company identification

1.1. Product identifier
Interkote 1560
Product Code HCA156

1.2. Relevant identified uses of the substance or mixture and uses advised against
Intended use Refer Technical Data Sheet.
For professional use only.
Application Method Refer Technical Data Sheet.

1.3. Details of the supplier of the safety data sheet
Manufacturer Akzo Nobel India Limited
Plot No. 62P, 62A, 62B, 43E,
Hoskote Industrial Area, Pilgumpa Hoskote Taluk,
Bangalore 562114. India

Telephone No. (80) 22895000
Fax No. (80) 22895500

2. Hazard identification of the product

2.1. Classification of the substance or mixture
Skin Irrit. 2;H315 Causes skin irritation.
Eye Dam. 1;H318 Causes serious eye damage.
Skin Sens. 1;H317 May cause an allergic skin reaction.

2.2. Label elements
Using the Toxicity Data listed in section 11 & 12 the product is labelled as follows.

Danger

H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H318 Causes serious eye damage.

[Prevention]:
P261 Avoid breathing dust / fume / gas / mist / vapours / spray.
P264 Wash thoroughly after handling.
P272 Contaminated work clothing should not be allowed out of the workplace.
P280 Wear protective gloves / eye protection / face protection.

[Response]:
P302+352 IF ON SKIN: Wash with plenty of soap and water.
P305+351+338 IF IN EYES: Rinse continuously with water for several minutes. Remove contact lenses if present and easy to do - continue rinsing.
P310 Immediately call a POISON CENTER or doctor / physician.
P321 Specific treatment (see information on this label).
P333+313 If skin irritation or a rash occurs: Get medical advice / attention.
P362 Take off contaminated clothing and wash before reuse.
P363 Wash contaminated clothing before reuse.

[Storage]:
[Disposal]:
P501 Dispose of contents / container in accordance with local / national regulations.

2.3. Other hazards
This product contains no PBT/vPvB chemicals.

3. Composition/information on ingredients

<table>
<thead>
<tr>
<th>Ingredient/Chemical Designations</th>
<th>Weight %</th>
<th>GHS Classification</th>
<th>Notes</th>
</tr>
</thead>
<tbody>
<tr>
<td>Cement kiln dust</td>
<td>25-50</td>
<td>Skin Irrit. 2;H315</td>
<td>[1][2]</td>
</tr>
<tr>
<td>CAS Number: 0065997-15-1</td>
<td></td>
<td>Eye Dam. 1;H318</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>Skin Sens. 1;H317</td>
<td></td>
</tr>
<tr>
<td>Silica (Quartz)</td>
<td>2.5-10</td>
<td>Acute Tox. 4;H332</td>
<td>[1][2]</td>
</tr>
<tr>
<td>CAS Number: 0014808-60-7</td>
<td></td>
<td>STOT RE 2;H373</td>
<td></td>
</tr>
</tbody>
</table>

[1] Substance classified with a health or environmental hazard.

*The full texts of the Hazard (H) phrases are shown in Section 16.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence do not require reporting in this section.

4. First aid measures

4.1. Description of first aid measures

General
In all cases of doubt, or when symptoms persist, seek medical attention.

Never give anything by mouth to an unconscious person.

Inhalation
Remove to fresh air, keep patient warm and at rest. If breathing is irregular or stopped, give artificial respiration. If unconscious place in the recovery position and obtain immediate medical attention. Give nothing by mouth.

Skin Contact
Remove contaminated clothing. Wash skin thoroughly with soap and water or use a recognised skin cleanser. Do NOT use solvents or thinners.

Eye Contact
Irrigate copiously with clean fresh water for at least 10 minutes, holding the eyelids apart and seek medical attention.
Ingestion
If accidentally swallowed obtain immediate medical attention. Keep at rest. Do NOT induce vomiting.

4.2. Most important symptoms and effects, both acute and delayed
No data available

4.3. Indication of any immediate medical attention and special treatment needed
No data available

5. Fire-fighting measures

5.1. Extinguishing media
Recommended extinguishing media; alcohol resistant foam, CO2, powder, water spray.

Do not use - water jet.

Note; Fire will produce dense black smoke. Decomposition products may be hazardous to health. Avoid exposure and use breathing apparatus as appropriate.

Cool closed containers exposed to fire by spraying them with water. Do not allow run off water and contaminants from fire fighting to enter drains or water courses.

5.2. Special hazards arising from the substance or mixture
Fire will produce dense black smoke. Decomposition products may include the following materials: carbon monoxide, carbon dioxide, smoke, oxides of nitrogen. Avoid exposure and use breathing apparatus as appropriate.

5.3. Advice for fire-fighters
Cool closed containers exposed to fire by spraying them with water. Do not allow run off water and contaminants from fire fighting to enter drains or water courses.

6. Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
Ventilate the area and avoid breathing vapours. Take the personal protective measures listed in section 8.

Contain and absorb spillage with non-combustible materials e.g. sand, earth, vermiculite. Place in closed containers outside buildings and dispose of according to relevant regulations. (See section 13).

Clean, preferably with a detergent. Do not use solvents.

Do not allow spills to enter drains or watercourses.

If drains, sewers, streams or lakes are contaminated, inform the relevant Environment Protection Agency.

Empty containers may contain product residues, including flammable or explosive vapours. Do not cut, puncture or weld on or near containers. All label warnings must be observed until the containers have been cleaned or reconditioned.

6.2. Environmental precautions
Do not allow spills to enter drains or watercourses.

6.3. Methods and material for containment and cleaning up
Ventilate the area and avoid breathing vapours. Take the personal protective measures listed in section 8.

Contain and absorb spillage with non-combustible materials e.g. sand, earth, vermiculite. Place in closed containers outside buildings and dispose of according to the Waste Regulations. (See section 13).

Clean, preferably with a detergent. Do not use solvents.

Do not allow spills to enter drains or watercourses.
If drains, sewers, streams or lakes are contaminated, inform the local water company immediately. In the case of contamination of rivers, streams or lakes the Environmental Protection Agency should also be informed.

7. Handling and storage

7.1. Precautions for safe handling

Handling
This coating contains solvents. Solvent vapours are heavier than air and may spread along floors. Vapours may form explosive mixtures with air. Areas of storage, preparation and application should be ventilated to prevent the creation of flammable or explosive concentrations of vapour in air and avoid vapour concentrations higher than the occupational exposure limits.

In Storage
Handle containers carefully to prevent damage and spillage. Naked flames and smoking should not be permitted in storage areas. It is recommended that fork lift trucks and electrical equipment are protected to the appropriate standard.

7.2. Conditions for safe storage, including any incompatibilities

Keep away from the following materials: oxidising agents, strong alkalis, strong acids.
Avoid skin and eye contact. Avoid inhalation of vapours and spray mists. Observe label precautions. Use personal protection as shown in section 8.

Smoking, eating and drinking should be prohibited in all preparation and application areas.

Never use pressure to empty a container; containers are not pressure vessels.
There are no exposure scenarios, see details in section 1.

7.3. Specific end use(s)

Store in a well ventilated, dry place away from sources of heat and direct sunlight.
Store on concrete or other impervious floor, preferably with bunding to contain any spillage. Do not stack more than 3 pallets high.
Keep container tightly closed. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Keep in the original container or one of the same material.

Prevent unauthorised access.

8. Exposure controls and personal protection

8.1. Control parameters

From the listed Exposure Standards for Atmospheric Contaminants (ACGIH) as amended.

<table>
<thead>
<tr>
<th>Material</th>
<th>PEL (Short Term) ppm</th>
<th>PEL (Long Term) ppm</th>
<th>Comments</th>
</tr>
</thead>
<tbody>
<tr>
<td>Silica (Quartz)</td>
<td>-</td>
<td>0.1</td>
<td>(P) Peak exposure limit</td>
</tr>
<tr>
<td></td>
<td>-</td>
<td>-</td>
<td>(R) Suppliers Recommended Limit</td>
</tr>
<tr>
<td></td>
<td>-</td>
<td>-</td>
<td>(Sk) There is a risk of absorption through unbroken skin</td>
</tr>
<tr>
<td></td>
<td>-</td>
<td>-</td>
<td>(Sen) Sensitiser</td>
</tr>
<tr>
<td></td>
<td>-</td>
<td>-</td>
<td>(Cat1) Category 1 - established human carcinogen</td>
</tr>
<tr>
<td></td>
<td>-</td>
<td>-</td>
<td>(Cat2) Category 2 - probable human carcinogen</td>
</tr>
<tr>
<td></td>
<td>-</td>
<td>-</td>
<td>(Cat3) Category 3 - substances suspected of having carcinogenic potential</td>
</tr>
</tbody>
</table>

DNEL/PNEC values
No Data Available
8.2. Exposure controls
Provide adequate ventilation. Where reasonably practicable this should be achieved by the use of local exhaust ventilation and good general extraction. If these are not sufficient to maintain concentrations of particulates and any vapour below occupational exposure limits suitable respiratory protection must be worn.

Eye Protection
Wear safety eyewear, e.g. safety spectacles, goggles or visors to protect against the splash of liquids. Eyewear should comply with the appropriate standard.

Wear a full face shield if mixing or pouring operations pose a risk of splashes.

An eyewash station is suggested as a good work place practice.

Skin Protection
Gloves of an appropriate material should be worn during mixing and application.

Other
Overalls which cover the body, arms and legs should be worn. Skin should not be exposed. Barrier creams may help to protect areas which are difficult to cover such as the face and neck. They should however not be applied once exposure has occurred. Petroleum jelly based types such as Vaseline should not be used. All parts of the body should be washed after contact.

Respiratory Protection
When concentrations exceed the exposure limits shown above workers must wear appropriate approved respirators. Provision of other controls such as exhaust ventilation should be considered if practical.

Thermal hazards
No Data Available

9. Physical and chemical properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Colour</td>
<td>Grey Powder</td>
</tr>
<tr>
<td>Odour</td>
<td>No smell</td>
</tr>
<tr>
<td>Odour threshold</td>
<td>Not Measured</td>
</tr>
<tr>
<td>pH</td>
<td>N/A</td>
</tr>
<tr>
<td>Melting point / freezing point (°C)</td>
<td>Not Measured</td>
</tr>
<tr>
<td>Initial boiling point and boiling range (°C)</td>
<td></td>
</tr>
<tr>
<td>Flash Point (°C)</td>
<td>101</td>
</tr>
<tr>
<td>Evaporation rate (Ether = 1)</td>
<td>Not Measured</td>
</tr>
<tr>
<td>Flammability (solid, gas)</td>
<td>Not Applicable</td>
</tr>
<tr>
<td>Upper/lower flammability or explosive limits</td>
<td>Lower Explosive Limit: No data available</td>
</tr>
<tr>
<td>Vapour pressure (Pa)</td>
<td>Not Measured</td>
</tr>
<tr>
<td>Vapour Density</td>
<td>Heavier than air.</td>
</tr>
<tr>
<td>Specific Gravity</td>
<td>0.34</td>
</tr>
<tr>
<td>Solubility in Water</td>
<td>Immiscible</td>
</tr>
<tr>
<td>Partition coefficient n-octanol/water (Log Kow)</td>
<td>Not Measured</td>
</tr>
<tr>
<td>Autoignition temperature</td>
<td>Not Measured</td>
</tr>
<tr>
<td>Decomposition temperature</td>
<td>Not Measured</td>
</tr>
<tr>
<td>Viscosity (cSt)</td>
<td>N/A</td>
</tr>
</tbody>
</table>

9.2. Other information
10. Stability and reactivity

10.1. Reactivity
No data available

10.2. Chemical stability
Stable under recommended storage and handling conditions (see section 7). When exposed to high temperatures may produce hazardous decomposition products such as carbon monoxide, carbon dioxide, oxides of nitrogen and smoke.

Keep away from oxidising agents, strongly alkaline and strongly acid materials in order to avoid possible exothermic reactions.

10.3. Possibility of hazardous reactions
May react exothermically with: oxidising agents, strong alkalis, strong acids.

10.4. Conditions to avoid
Stable under recommended storage and handling conditions (see section 7).

10.5. Incompatible materials
Keep away from the following materials: oxidising agents, strong alkalis, strong acids.

10.6. Hazardous decomposition products
Fire will produce dense black smoke. Decomposition products may include the following materials: carbon monoxide, carbon dioxide, smoke, oxides of nitrogen.
Avoid exposure and use breathing apparatus as appropriate.

11. Toxicological information

Acute toxicity

Exposure to solvent vapour concentrations from the component solvents in excess of the stated occupational exposure limits may result in adverse health effects such as mucous membrane and respiratory system irritation and adverse effects on the kidneys, liver and central nervous system. Symptoms include headache, nausea, dizziness, fatigue, muscular weakness, drowsiness and in extreme cases, loss of consciousness.

Repeated or prolonged contact with the preparation may cause removal of natural fat from the skin resulting in dryness, irritation and possible non-allergic contact dermatitis. Solvents may also be absorbed through the skin. Splashes of liquid in the eyes may cause irritation and soreness with possible reversible damage.

The preparation has been assessed using the Acute Toxicity Data listed below, and classified for toxicological hazards accordingly. See section 2 for details.

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>Oral LD50, mg/kg</th>
<th>Skin LD50, mg/kg</th>
<th>Inhalation Vapour LD50, mg/L/4hr</th>
<th>Inhalation Dust/Mist LD50, mg/L/4hr</th>
</tr>
</thead>
<tbody>
<tr>
<td>Cement kiln dust - (65997-15-1)</td>
<td>Not Applicable</td>
<td>Not Applicable</td>
<td>Not Applicable</td>
<td>Not Applicable</td>
</tr>
<tr>
<td>Silica (Quartz) - (14808-60-7)</td>
<td>Not Applicable</td>
<td>Not Applicable</td>
<td>Not Applicable</td>
<td>Not Applicable</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Item</th>
<th>Category</th>
<th>Hazard</th>
</tr>
</thead>
<tbody>
<tr>
<td>Acute Toxicity (mouth)</td>
<td>Not Classified</td>
<td>Not Applicable</td>
</tr>
<tr>
<td>Acute Toxicity (skin)</td>
<td>Not Classified</td>
<td>Not Applicable</td>
</tr>
<tr>
<td>Acute Toxicity (inhalation)</td>
<td>Not Classified</td>
<td>Not Applicable</td>
</tr>
<tr>
<td>Skin corrosion/irritation</td>
<td>2</td>
<td>Causes skin irritation.</td>
</tr>
<tr>
<td>Eye damage/irritation</td>
<td>1</td>
<td>Causes serious eye damage.</td>
</tr>
<tr>
<td>Sensitization (respiratory)</td>
<td>Not Classified</td>
<td>Not Applicable</td>
</tr>
</tbody>
</table>
12. Ecological information

12.1. Toxicity
The preparation has been assessed following the conventional method of the Dangerous Preparations Directive 1999/45/EC and is not classified as dangerous for the environment.

There are no data available on the product itself.

The product should not be allowed to enter drains or water courses.

Aquatic Ecotoxicity

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>96 hr LC50 fish, mg/l</th>
<th>48 hr EC50 crustacea, mg/l</th>
<th>ErC50 algae, mg/l</th>
</tr>
</thead>
<tbody>
<tr>
<td>Cement kiln dust - (65997-15-1)</td>
<td>Not Applicable</td>
<td>Not Applicable</td>
<td>Not Applicable</td>
</tr>
<tr>
<td>Silica (Quartz) - (14808-60-7)</td>
<td>Not Applicable</td>
<td>Not Applicable</td>
<td>Not Applicable</td>
</tr>
</tbody>
</table>

12.2. Persistence and degradability
There is no data available on the preparation itself.

12.3. Bioaccumulative potential
Not Measured

12.4. Mobility in soil
No data available

12.5. Results of PBT and vPvB assessment
This product contains no PBT/vPvB chemicals.

12.6. Other adverse effects
No data available

13. Disposal considerations

13.1. Waste treatment methods
Do not allow into drains or water courses. Wastes and empty containers should be disposed of in accordance with local regulations.

Using information provided in this data sheet advice should be obtained from the local Waste Regulation Authority as to whether special waste regulations apply.

14. Transport information

14.1. UN number
14.2. UN proper shipping name
    Non Hazardous
14.3. Transport hazard class(es)
Road and Rail Transport

Non Hazardous

IMDG reference:

Class/Div       Sub Class

Ems

ICAO/IATA  Class  Sub Class

14.4. Packing group

14.5. Environmental hazards

Road and Rail Environmentally Hazardous: No
Transport

IMDG reference:

Marine Pollutant: No

14.6. Special precautions for user

No further information

14.7. Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code

Not Applicable

15. Regulatory information

The product and all its components complies with these local regulations

Australia:
The Australian Industrial Chemicals (Notification and Assessment) Act 1989 (Commonwealth) - NICNAS

New Zealand:
The New Zealand inventory of chemicals (NZIoC) or otherwise are in compliance with all other EPA NZ
requirements.

Singapore:
The labelling, SDS, PEL and other requirements to the WSH (General Provision) regulations

Other regional regulatory Information:

None noted.

16. Other information

The information on this SDS is based upon the present state of our knowledge and on current laws.
The product should not be used for purposes other than shown in the product data sheet without first
obtaining written advice.
It is always the responsibility of the user to take all necessary steps to meet the demands of applicable
legislation.

The full text of the phrases appearing in section 3 is:

H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H318 Causes serious eye damage.
H332 Harmful if inhaled.
H373 May cause damage to organs through prolonged or repeated exposure.

This SDS is valid for 5 years from the revised date on page 1.
The revision date is in American format (e.g. MM/DD/YY).

End of document

All information concerning this product and/or suggestions for handling and use contained herein are offered in good faith and are believed to be reliable. Akzo Nobel however makes no warranty as to the accuracy of and/or sufficiency of such information.