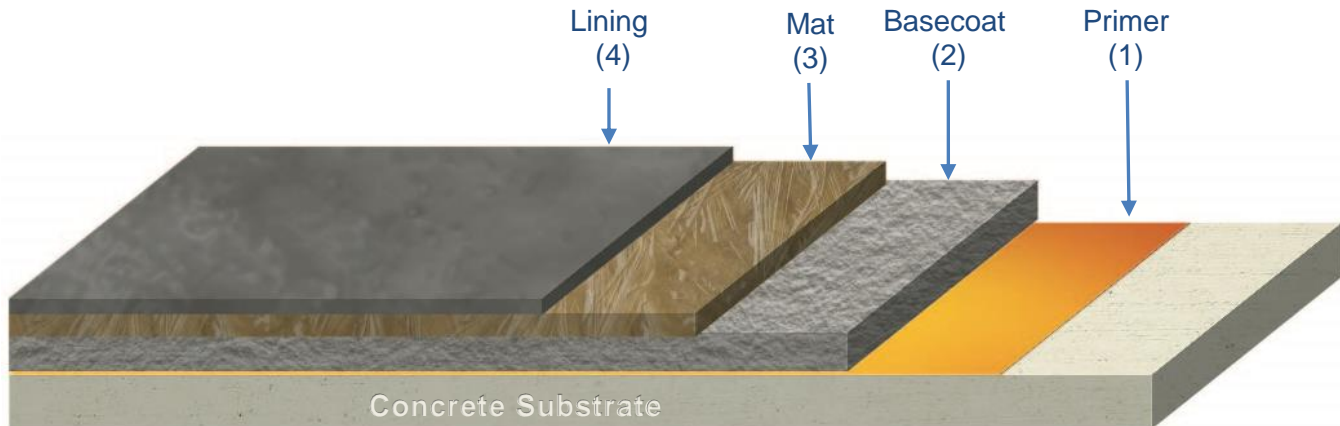






Ceilcote® 232 MR Flakeline System

- Flake filled novolac vinyl ester lining over a mat reinforced basecoat
- Excellent chemical and temperature resistance
- Reinforced, high build for added strength, durability and dynamic crack bridging



Typical total system thickness: 2800µm (112mil)

Layer		Typical Thickness*		Component	Coverage Rate**		Application Methods
					Metric	Imperial	
1	Primer	Seal concrete		Ceilcote 380 Resin	5 m ² /litre	200 sq.ft./gal.	
2	Basecoat	1500µm	60mil	Ceilcote 370HT Resin	1 m ² /litre	40 sq.ft./gal.	
				Ceilcote S1 Powder	9.3m ² per 22.65kg bag 100 sq.ft. per 50 lb. bag		
3	Reinforcement Mat	800µm	32mil	Ceilcote 370HT Resin	1.2 m ² /litre	50 sq.ft./gal.	
				Ceilcote FG mat (450 gram/m ² - 1.5oz.)	Allow 10% extra		
4	Lining	500µm	20mil	Ceilcote 232 Flakeline	1.5 m ² /litre	60 sq.ft./gal.	

Full System details including Application Guidelines and MSDS for component products can be found at: <https://www.international-pc.com/product/ceilcote-232-mr-flakeline-system>

Notes

This document is for guidance only. For further information please contact your AkzoNobel Protective Coatings Representative.

*All thicknesses given are typical and may change dependent on service conditions.

**Coverage rates are practical, for guidance only and may vary due to a number of factors.

For some chemical environments, Ceilcote 232 Flakeline may be applied at a thickness of 2x400µm (2x16mil).