

PRODUCT DESCRIPTION A single component alkyd gloss enamel finish.

INTENDED USES Maintenance coating for use in a wide range of environments .
 Suitable for areas of limited exposure where an economical single pack finish coat is required.
 As a cosmetic finish coat for alkyd based systems intended for both interior and exterior exposure.

PRACTICAL INFORMATION FOR INTERLAC 665

Colour Wide range via the Chromascan system
Gloss Level High Gloss
Volume Solids 48% ± 3% (depends on colour)
Typical Thickness 40-50 microns (1.6-2 mils) dry equivalent to 83-104 microns (3.3-4.2 mils) wet
Theoretical Coverage 12 m²/litre at 40 microns d.f.t and stated volume solids
 481 sq.ft/US gallon at 1.6 mils d.f.t and stated volume solids
Practical Coverage Allow appropriate loss factors

Method of Application Airless Spray, Air Spray, Brush, Roller
Drying Time

Temperature	Touch Dry	Hard Dry	Overcoating Interval with recommended topcoats	
			Minimum	Maximum
10°C (50°F)	14 hours	48 hours	24 hours	Extended ¹
15°C (59°F)	10 hours	36 hours	24 hours	Extended ¹
25°C (77°F)	6 hours	24 hours	24 hours	Extended ¹
40°C (104°F)	4 hours	8 hours	14 hours	Extended ¹

¹ See International Protective Coatings Definitions and Abbreviations

REGULATORY DATA

Flash Point 36°C (97°F)
Product Weight 1.11 kg/l (9.3 lb/gal)
VOC 3.50 lb/gal (420 g/lit) 364 g/kg
 EPA Method 24
 EU Solvent Emissions Directive
 (Council Directive 1999/13/EC)

See Product Characteristics section for further details

**SURFACE
 PREPARATION**

All surfaces to be coated should be clean, dry and free from contamination. Prior to paint application all surfaces should be assessed and treated in accordance with ISO 8504:2000.

Primed Surfaces

Interlac 665 should always be applied over a recommended anti-corrosive coating scheme. The primer surface should be dry and free from all contamination and Interlac 665 must be applied within the overcoating intervals specified (consult the relevant product data sheet).

Areas of breakdown, damage etc., should be prepared to the specified standard (e.g. Sa2½ (ISO 8501-1:2007) or SSPC-SP6, Abrasive Blasting, or SSPC-SP11, Power Tool Cleaning) and patch primed prior to the application of Interlac 665.

APPLICATION

Mixing	This material is a one component coating and should always be mixed thoroughly with a power agitator before application.		
Mix Ratio	Not applicable		
Airless Spray	Recommended	Tip Range 0.33-0.48 mm (13-19 thou) Total output fluid pressure at spray tip not less than 141 kg/cm ² (2005 p.s.i.)	
Air Spray (Pressure Pot)	Recommended	Gun	DeVilbiss MBC or JGA
		Air Cap	704 or 765
		Fluid Tip	E
Brush	Recommended	Typically 25-40 microns (1.0-1.6 mils) can be achieved	
Roller	Recommended	Typically 25-40 microns (1.0-1.6 mils) can be achieved	
Thinner	International GTA004	Do not thin	
Cleaner	International GTA004		
Work Stoppages	Thoroughly flush all equipment with International GTA004. All unused material should be stored in tightly closed containers. Partially filled containers may show surface skinning and/or a viscosity increase of the material after storage. Material should be filtered prior to use.		
Clean Up	Clean all equipment immediately after use with GTA004. It is good working practice to periodically flush out spray equipment during the course of the working day. Frequency of cleaning will depend upon amount sprayed, temperature and elapsed time, including any delays.		
	All surplus materials and empty containers should be disposed of in accordance with appropriate regional regulations/legislation.		

**PRODUCT
CHARACTERISTICS**

Interlac 665 is designed primarily for site application. Airless spray application at factory can easily lead to over-application with slow through drying and difficulty in handling. Over-application can also cause wrinkling on overcoating after ageing. Alternative alkyd finishes are available which are more suitable for factory use. Contact International Protective Coatings for information on these products.

Level of sheen and surface finish are dependent on application method. Avoid using a mixture of application methods whenever possible.

As with all alkyd systems, Interlac 665 has limited chemical and solvent resistance and is not suitable for use in immersion situations or in conditions of continuous condensation.

Interlac 665 is not designed for application over epoxies or polyurethanes, and should not be applied over zinc based primers because of dangers of saponification of the alkyd resin and consequent adhesion loss.

For brush and roller application, and in some colours, two coats of Interlac 665 may be required to give uniform coverage.

Available in a wide range of colours produced via the Chromascan system.

Due to local transportation regulations and locally sourced mineral spirits, this product has a flashpoint of 41°C (106°F) in the USA. There is no detrimental effect on product performance.

Note: VOC values are typical and are provided for guidance purpose only. These may be subject to variation depending on factors such as differences in colour and normal manufacturing tolerances.

**SYSTEMS
COMPATIBILITY**

Interlac 665 is only suitable for application over alkyd or oleoresinous priming systems, e.g.:

Interprime 198

Aged Interlac 665 systems can be upgraded by direct application of Interseal 670HS.

Interlac 665 is only suitable for overcoating with itself or other mineral spirits based primers or finishes.

For other suitable primers, consult International Protective Coatings.

ADDITIONAL INFORMATION

Further information regarding industry standards, terms and abbreviations used in this data sheet can be found in the following documents available at www.international-pc.com:

- Definitions & Abbreviations
- Surface Preparation
- Paint Application
- Theoretical & Practical Coverage

Individual copies of these information sections are available upon request.

SAFETY PRECAUTIONS

This product is intended for use only by professional applicators in industrial situations in accordance with the advice given on this sheet, the Material Safety Data Sheet and the container(s), and should not be used without reference to the Material Safety Data Sheet (MSDS) which International Protective Coatings has provided to its customers.

All work involving the application and use of this product should be performed in compliance with all relevant national, Health, Safety & Environmental standards and regulations.

In the event welding or flame cutting is performed on metal coated with this product, dust and fumes will be emitted which will require the use of appropriate personal protective equipment and adequate local exhaust ventilation.

If in doubt regarding the suitability of use of this product, consult International Protective Coatings for further advice.

PACK SIZE	Unit Size	
	Vol	Pack
	20 litre	20 litre
	5 US gal	5 US gal
For availability of other pack sizes, contact International Protective Coatings.		
SHIPPING WEIGHT	Unit Size	
	20 litre	24.2 kg
	5 US gal	49.4 lb
STORAGE	Shelf Life	24 months minimum at 25°C (77°F). Subject to re-inspection thereafter. Store in dry, shaded conditions away from sources of heat and ignition.

Important Note

The information in this data sheet is not intended to be exhaustive; any person using the product for any purpose other than that specifically recommended in this data sheet without first obtaining written confirmation from us as to the suitability of the product for the intended purpose does so at their own risk. All advice given or statements made about the product (whether in this data sheet or otherwise) is correct to the best of our knowledge but we have no control over the quality or the condition of the substrate or the many factors affecting the use and application of the product. Therefore, unless we specifically agree in writing to do so, we do not accept any liability at all for the performance of the product or for (subject to the maximum extent permitted by law) any loss or damage arising out of the use of the product. We hereby disclaim any warranties or representations, express or implied, by operation of law or otherwise, including, without limitation, any implied warranty of merchantability or fitness for a particular purpose. All products supplied and technical advice given are subject to our Conditions of Sale. You should request a copy of this document and review it carefully. The information contained in this data sheet is liable to modification from time to time in the light of experience and our policy of continuous development. It is the user's responsibility to check with their local International Paint representative that this data sheet is current prior to using the product.

Issue date: 07/12/2009

Copyright © AkzoNobel, 07/12/2009.

 International, International and all product names mentioned in this publication are trademarks of, or licensed to, AkzoNobel.

www.international-pc.com