

Epoxy Concrete Primer

PRODUCT DESCRIPTION A high performance, two component epoxy primer with excellent chemical and abrasion resistance. Especially suited for properly prepared concrete substrates. It exhibits good penetration properties to ensure good adhesion on concrete floors.

INTENDED USES Interbuild 1002 is recommended for application as a concrete sealer, a coloured intermediate/undercoat for high performance durable finishes or alternatively, can act as a finish coating.

Designed for a wide range of floors with various levels of mechanical and chemical exposure, for example warehouses, garages, dairies, factories, laboratories, aircraft hangers, food, beverage and plant rooms.

PRACTICAL INFORMATION FOR INTERBUILD 1002

Colour	Limited colour range available			
Gloss Level	Semi-gloss			
Volume Solids	60% ± 3% (depends on colour)			
Typical Thickness	25-125 microns (1-5 mils) dry equivalent to 42-208 microns (1.7-8.3 mils) wet DFT below 100 microns (4 mils) will require thinning			
Theoretical Coverage	8 m ² /litre at 75 microns d.f.t and stated volume solids 321 sq.ft/US gallon at 3 mils d.f.t and stated volume solids			
Practical Coverage	Allow appropriate loss factors			
Method of Application	Airless Spray,Air Spray,Brush,Roller			
Drying Time	Overcoating Interval with recommended topcoats			
Temperature	Touch Dry	Hard Dry	<i>Minimum</i>	<i>Maximum</i>
10°C (50°F)	5 hours	24 hours	24 hours	10 days
15°C (59°F)	4 hours	20 hours	20 hours	7 days
25°C (77°F)	2 hours	10 hours	10 hours	7 days
40°C (104°F)	1 hour	5 hours	5 hours	4 days

REGULATORY DATA

Flash Point (Typical)	Part A 30°C (86°F); Part B 29°C (84°F); Mixed 30°C (86°F)		
Product Weight	1.3 kg/l (10.8 lb/gal)		
VOC	3.36 lb/gal (403 g/l)	EPA Method 24	
	338 g/kg	EU Solvent Emissions Directive (Council Directive 2010/75/EU)	

See Product Characteristics section for further details

Protective Coatings

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SURFACE PREPARATION

Concrete and Masonry

Concrete should have a minimum strength of 20MPa. All surfaces should be clean and free from laitance, curing compounds, release agents, efflorescence, grease, oil, dirt, organic growth, old coatings and loose or disintegrating concrete. Smooth surfaces should be roughened, using high pressure water jetting or similar techniques.

Laitance deposits are best removed by planetary diamond disc grinder or by captive blasting followed by vacuum cleaning to remove dust debris. For old concrete, a site visit by the local AkzoNobel technical representative should be undertaken to assess the condition and provide an appropriate surface preparation method.

APPLICATION

Mixing	Material is supplied in two containers as a unit. Always mix a complete unit in the proportions supplied. Once the unit has been mixed it must be used within the working pot life specified.	
	<ol style="list-style-type: none"> (1) Agitate Base (Part A) with a power agitator. (2) Agitate Curing Agent (Part B) with a power agitator. (3) Combine entire contents of Curing Agent (Part B) with Base (Part A) and mix thoroughly with power agitator. 	
Mix Ratio	4 part(s) : 1 part(s) by volume	
Working Pot Life	25°C (77°F) 4 hours	
Air Spray (Conventional)	Recommended	Tip Range 0.45-0.58 mm (18-23 thou) Total output fluid pressure at spray tip not less than 176 kg/cm ² (2503 p.s.i.)
Brush	Recommended	Use a stiff nylon brush.
Roller	Recommended	Use a short nap roller.
Thinner	International GTA220	Do not thin more than allowed by local environmental legislation
Work Stoppages	Do not allow material to remain in hoses, gun or spray equipment. Thoroughly flush all equipment with International GTA822. Once units of paint have been mixed they should not be resealed and it is advised that after prolonged stoppages work recommences with freshly mixed units.	
Clean Up	Clean all equipment immediately after use with International GTA822. It is good working practice to periodically clean equipment during the course of the working day. Frequency of cleaning will depend upon amount used, temperature and elapsed time, including any delays.	
	All surplus materials and empty containers should be disposed of in accordance with appropriate regional regulations/legislation.	

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PRODUCT CHARACTERISTICS

The detailed Interbuild 1002 Application Guidelines should be consulted prior to use.

The Interbuild 1002 application shall be conducted by the Applicator Company using employees trained in the appropriate application procedures. It is strongly advised that both application and application supervision is only carried out by professional personnel who have been trained in the correct use of the products.

The exact specification with regards to dry film thickness and number of coats will be provided by International Protective Coatings prior to application start up.

Where a durable cosmetic finish with good gloss and colour retention is required overcoat with recommended topcoats.

Condensation occurring during or immediately after application may result in a matt finish and an inferior film.

Premature exposure to ponding water will cause a colour change, especially in dark colours.

Interbuild 1002 is suitable for use as a protective system for concrete floors and walls subjected to light traffic and mild chemical attack.

Concrete should be cured for a minimum of 28 days prior to coating. The moisture content of the concrete should be below 6%. All surfaces should be clean, dry and free from curing compounds, release agents, trowelling compounds, surface hardeners, efflorescence, grease, oil, dirt, old coatings and loose or disintegrating concrete. All poured and precast concrete must also be sweep blasted (preferred) or acid etched to remove laitence.

Note: VOC values are typical and are provided for guidance purpose only. These may be subject to variation depending on factors such as differences in colour and normal manufacturing tolerances.

Low molecular weight reactive additives, which will form part of the film during normal ambient cure conditions, will also affect VOC values determined using EPA Method 24.

SYSTEMS COMPATIBILITY

Interbuild 1002 will normally be applied to correctly prepared concrete substrates.

Where a cosmetically acceptable topcoat is required the following products are recommended:

Interbuild 1002
Interbuild 1091
Interbuild 1094

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ADDITIONAL INFORMATION

Further information regarding industry standards, terms and abbreviations used in this data sheet can be found in the following documents available at www.international-pc.com:

- Definitions & Abbreviations
- Surface Preparation
- Paint Application
- Theoretical & Practical Coverage

Individual copies of these information sections are available upon request.

SAFETY PRECAUTIONS

This product is intended for use only by professional applicators in industrial situations in accordance with the advice given on this sheet, the Safety Data Sheet and the container(s), and should not be used without reference to the Safety Data Sheet (SDS).

All work involving the application and use of this product should be performed in compliance with all relevant national, Health, Safety & Environmental standards and regulations.

In the event welding or flame cutting is performed on metal coated with this product, dust and fumes will be emitted which will require the use of appropriate personal protective equipment and adequate local exhaust ventilation.

If in doubt regarding the suitability of use of this product, consult AkzoNobel for further advice.

PACK SIZE	Unit Size	Part A		Part B	
		Vol	Pack	Vol	Pack
	20 litre	16 litre	20 litre	4 litre	5 litre

For availability of other pack sizes, contact AkzoNobel.

SHIPPING WEIGHT (TYPICAL)	Unit Size	Part A	Part B
	20 litre	24.2 kg	4.2 kg

STORAGE	Shelf Life
	12 months at 25°C (77°F). Subject to re-inspection thereafter. Store in dry, shaded conditions away from sources of heat and ignition.

Important Note

The information in this data sheet is not intended to be exhaustive; any person using the product for any purpose other than that specifically recommended in this data sheet without first obtaining written confirmation from us as to the suitability of the product for the intended purpose does so at their own risk. All advice given or statements made about the product (whether in this data sheet or otherwise) is correct to the best of our knowledge but we have no control over the quality or the condition of the substrate or the many factors affecting the use and application of the product. Therefore, unless we specifically agree in writing to do so, we do not accept any liability at all for the performance of the product or for (subject to the maximum extent permitted by law) any loss or damage arising out of the use of the product. We hereby disclaim any warranties or representations, express or implied, by operation of law or otherwise, including, without limitation, any implied warranty of merchantability or fitness for a particular purpose. All products supplied and technical advice given are subject to our Conditions of Sale. You should request a copy of this document and review it carefully. The information contained in this data sheet is liable to modification from time to time in the light of experience and our policy of continuous development. It is the user's responsibility to check with their local representative that this data sheet is current prior to using the product.

This Technical Data Sheet is available on our website at www.international-marine.com or www.international-pc.com, and should be the same as this document. Should there be any discrepancies between this document and the version of the Technical Data Sheet that appears on the website, then the version on the website will take precedence.

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